Telephone: +44 (0)1639 697050 Mobile: +44 (0)7729 281974 Email: Info@lase.co.uk Website: www.lase.co.uk



LASE Ltd 15 Milland Road Neath Neath Port Talbot South Wales United Kingdom

Laser Cladding for Cast Iron Repair

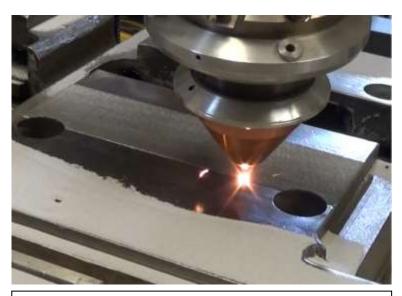
Laser cladding offers a very high quality process for repairing "difficult to weld" base materials, with minimal impact on the mechanical properties of the base material. Laser cladding is a low heat input process, this ensures minimal distortion and minimal heat affected zones.

Typical applications include:

- Cast iron piston ring grooves
- Gearbox Castings
- Machine Tools

Typical Cladding Properties:

- Fully Dense coating
- Minimal to zero distortion
- Can be machined to any surface finish
- Can be feathered to allow repair without pre machining



Laser Cladding to repair a cast iron machine table

Process Considerations:

- The Thickness of the laser clad weld can be as thin as 0.4 mm up to multiple millimetres.
- The part must be clean and grease free
- The area to be repaired must have a reasonably flat surface finish.



Laser Cladding can be accurately applied to repair localised areas.



The Laser clad coating can be machined or ground back to an excellent finish.



Mobile +44 7729281974